



**INVERTASPOT GT VAS 6545A INCLUDING AUTOMATIC™ SPOT WELDER**

**INVERTASPOT GT  
PRESS & GO**

Automatic ←→ Manual  
Changing setting is like child's play

**AUTOMATIC MODE**      **MANUAL MODE**



**AUTOMATIC MODE**

Automatic metal detection

- Automatic gun force pressure
- Automatic current control
- Automatic time control
- Automatic data storing



**MANUAL MODE**

Manual setting of total material thickness

- Automatic gun force pressure
- Automatic current control
- Automatic time control
- Automatic data storing



**Automatic Mode or Manual Mode - it's the customer's choice**  
**Developed according to the car manufacturers specifications.**

**Approved and recommended by OEMS**

**Design and features**

Resistance spot welder with control unit and transformer clamp.

The C-arms can be exchanged thanks to a quick-fit feature.

A hinged fastener makes it possible for the C-arms to be opened, which means that access to the body is possible, e.g. behind profile sections.

*\*The images and drawings of products are for illustration purposes only, and do not necessarily represent the exact products.*



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Technical Data	
Setting range:	0 - 13 kA
Welding current:	Direct current
Maximum current:	13 kA
Continuous operation 100% ED:	2.8 kA
No-load voltage:	12V DC
Mains voltage:	3 x 400 V 50/60 Hz (note power situation in workshop)
Maximum performance at 5% ED:	156 kVA
Continuous operation (100% ED):	35 kVA
Fuse (delayed action):	32A
Mains connection lead (Cu):	5m long / 5x6 mm <sup>2</sup>
Type of protection:	IP20
Temperature rating:	A
Compressed air:	6 - 8bar
Hose package:	3m
Coolant:	water with anti-freeze, noise emission 70 dB (A)
Tank capacity:	85l, flow rate 5l/min.

- Modern control technology
- Automatically detects conditions at joining point
- Sets parameters automatically
- Monitors welding process
- Up to 65% less power consumption thanks to transformer inverter technology
- High frequency inverter technology with water cooling
- Suitable for repairs on bodies with high tensile and highest tensile panels

Items supplied
1 "C" transformer clamp with integrated C-arm, size 1
1 control unit with 80l water tank
1 C-arm set, size 3
1 electrode set 90° (suitable for C-arm, size 1)
1 hanger set for C-arms
1 single sided spot gun (optional)
Warranty
24 months
Manufacturer
Wieländer & Schill KG
ASE 437 075 01 000

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**Y.E.S. - Your Equipment Supplier**

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