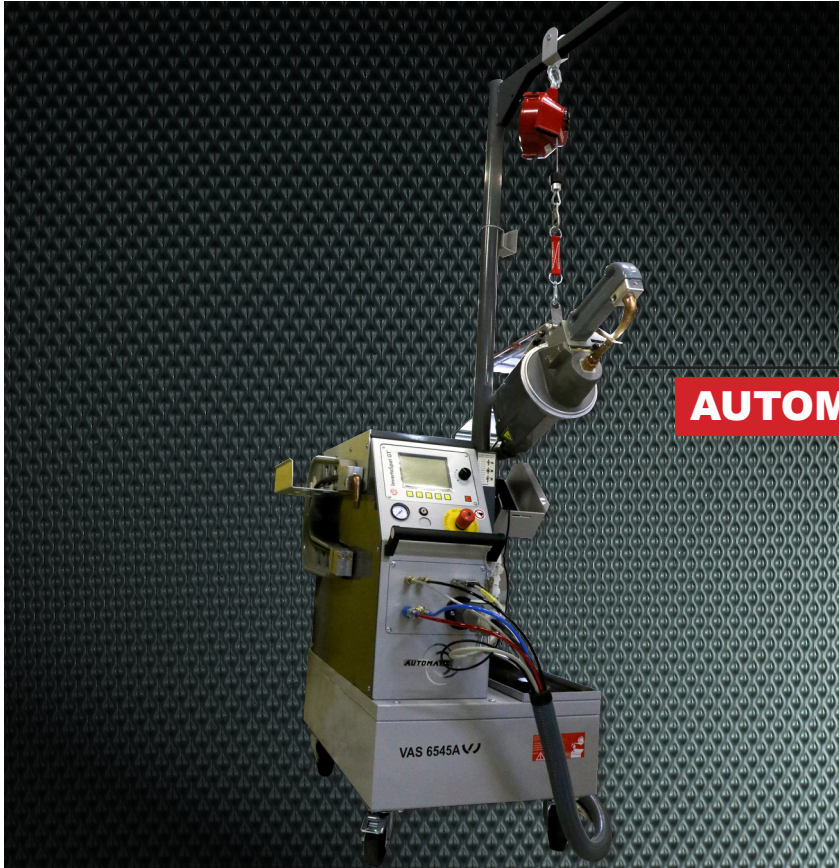


InvertaSpot® GT VAS 6545A including spot welding



AUTOMATIC MODE

MANUAL MODE

InvertaSpot GT

PRESS & GO

Automatic  Manual
Changing setting is like child's play

Automatic Mode or Manual Mode - it's the customer's choice



AUTOMATIC MODE

Automatic metal detection

- Automatic gun force pressure
- Automatic current control
- Automatic time control
- Automatic data storing



MANUAL MODE

Manual setting of total material thickness

- Automatic gun force pressure
- Automatic current control
- Automatic time control
- Automatic data storing

Developed according to the car manufacturers specifications.

Approved and recommended by OEMS

Contact the Y.E.S. Sales office on +27 (0) 010 590-9444 for more information.
Alternatively contact **DARREL ON 083 926 7101** or



"Y.E.S." is the answer to all of your equipment needs

Y.E.S. - Your Equipment Supplier
 Joshua Doore Building | No. 4 Andries Street South
 Wynberg | JHB | 2010
 Tel: +27 (0) 10 590-9444 • Fax: +27 (0) 11 786-5996/7/8
 Email: sales@yesrsa.co.za
 Website: www.yesrsa.co.za
 Reg. No. 97/10686/07

N.B. Pictures are for illustration purposes only - actual products may differ from images



InvertaSpot® GT VAS 6545A including spot welding



Design and features

Resistance spot welder with control unit and transformer clamp.

The C-arms can be exchanged thanks to a quick-fit feature.

A hinged fastener makes it possible for the C-arms to be opened, which means that access to the body is possible, e.g. behind profile sections.

- Modern control technology
- Automatically detects conditions at joining point
- Sets parameters automatically
- Monitors welding process
- Up to 65% less power consumption thanks to transformer inverter technology
- High frequency inverter technology with water cooling
- Suitable for repairs on bodies with high tensile and highest tensile panels

Technical Data

Setting range:	0 - 13 kA
Welding current:	Direct current
Maximum current:	13 kA
Continuous operation 100% ED:	2.8 kA
No-load voltage:	12V DC
Mains voltage:	3 x 400 V 50/60 Hz (note power situation in workshop)
Maximum performance at 5% ED:	156 kVA
Continuous operation (100% ED):	35 kVA
Fuse (delayed action):	32A
Mains connection lead (Cu):	5m long / 5x6 mm ²
Type of protection:	IP20
Temperature rating:	A
Compressed air:	6 - 8bar
Hose package:	3m
Coolant:	water with anti-freeze, noise emission 70 dB (A)
Tank capacity:	85l, flow rate 5l/min.

Items supplied

- 1 "C" transformer clamp with integrated C-arm, size 1
- 1 control unit with 80l water tank
- 1 C-arm set, size 3
- 1 electrode set 90□ (suitable for C-arm, size 1)
- 1 hanger set for C-arms
- 1 single sided spot gun (optional)

Warranty

24 months

Manufacturer

Wieländer & Schill KG

ASE 437 075 01 000



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